

5/8/2018

MAY 23 2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D135-692-011

Job Sheet 177204



Part No: D135-692-011

Job Qty: 2 ea

Part Name: EC135 Bearpaws



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/18

Job Tracking No:

Due Date: 6/22/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG DSI 9750 REV A , D3049 REV B , IIN-D135-692 REV B IPP Rev:C 04.02.17 Blank size changed,
Tolerance added Step 3 KJ/JLM IPP REV:E AS PER DSI 9592/9587 REV A JLM VERIFIED BY:EC IPP Rev:D
08-04-16 Added Step 2 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	6/22/18	6/22/18	0.00	0.00	Start Up Stores/Pkg-2		JUN 05 2018
150	Packaging	2 pcs	6/22/18	6/22/18	0.00	0.00	Packaging1-1		JUN 05 2018
160	QC	2 pcs	6/22/18	6/22/18	0.00	0.00	QC4		DAS
165	DC	2 pcs	6/22/18	6/22/18	0.00	0.00	DC		28
170	Packaging	2 pcs	6/22/18	6/22/18	0.00	0.00	Packaging3-1		9-89
180	QC21-FG	2 Ea	6/22/18	6/22/18	0.00	0.00	QC21		JUN 06 2018

Part Op 165 - Photocopy bluefile and create labels per PPP D135-692-011 CHG003
Descriptions: 170 - Identify and pack for shipping as per PPP D135-692-011

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-13A	Bolt	16 Ea (8 ea)	90-Start up Operation	5062374
D2182B	Rubber Cushion - Black (\$Per Foot)	4 ft (2 ea)	90-Start up Operation	5002362
D2274	Radius Block	16 Ea (8 ea)	90-Start up Operation	5067935
D2519	Clamp	8 Ea (4 ea)	90-Start up Operation	5045512
D2529	Washer	16 Ea (8 ea)	90-Start up Operation	5035698
D3049-1	Bearpaw	4 Ea (2 ea)	90-Start up Operation	5045657
MS21042L4	Nut	16 Ea (8 ea)	90-Start up Operation	5056039
NAS1149D0463J	Washer	16 Ea (8 ea)	90-Start up Operation	5055952
QS100-M24S	Clamp	8 Ea (4 ea)	90-Start up Operation	5001691
AN4-11A	Bolt	8 Ea (4 ea)	90-Start up Operation	5017090



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Container No: S078159



Part: D135-692-011

Job No: 177204

Serial No/Batch: S078159

Revision:

Inspector:

Exp Date: 06/05/2018

Instructions:

Date: 06/05/18

2AG
85
08-P

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-11A	8	111	0
	AN4-13A	16	1,753	0
	D2182B	4	4,538	0
	D2274	16	458	0
	D2519	8	42	0
	D2529	16	2,173	0
	D3049-1	4	8	0
	MS21042L4	16	3,343	0
	NAS1149D0463J	16	7,036	0
	QS100-M24S	8	47	0
Part Specifications				
Specifications could not be found.				

Plex 5/8/18 11:33 AM Dart.Gagnon.Michelle

4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D135-692-011 <i>Bearpaw Installation</i>	11.8 lb 5.36 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	199.7 in 5.07 m	2356 in-lb 27.2 m-kg
D135-692-041 <i>Wearplate Kit</i>	2.24 lb 1.0 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	199.7 in 5.07 m	447 in-lb 5.1 m-kg
D135-692-011 <i>Bearpaw Installation, Aft Location</i>	11.8 lb 5.36 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	201 in 5.10 m	2372 in-lb 27.3 m-kg
D135-692-041 <i>Wearplate Kit, Aft Location</i>	2.24 lb 1.0 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	201 in 5.10 m	450 in-lb 5.1 m-kg

5. PARTS LIST

Qty -011	Qty -041	Part Number	Description
X		D135-692-011	BEARPAW INSTALLATION
	X	D135-692-041	WEARPLATE KIT
4		D2182B060	RUBBER CUSHION
8		D2274	RADIUS BLOCK
2		D3049-1	BEARPAW
8		D2529	WASHER
4		D2519	CLAMP
	2	D3719-041	WEARPLATE
8	8	AN4-13A	BOLT
8	8	NAS1149D0463J	WASHERS
8	8	MS21042L4	NUT (OR MS21042-4)
4		QS100M24S	CLAMP

REFERENCE ONLY

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Revision: B

Date: 15.07.20